Potential Impact of GTL Commercialization on the Fuels and Specialty Product Markets

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Introduction

- Recent interest in GTL technology and its products
- Units to come on line in the next 5 years
- Examination of the likely impact of key GTL products in their respective markets
  - Diesel
  - Lubes
  - Waxes
Key GTL Steps

- Production of synthesis gas ("syngas"):
  - Partial oxidation: \( \text{CH}_4 + \text{O}_2 \rightarrow \text{CO} + 2 \text{H}_2 \) (exothermic)
  - Steam reforming: \( \text{CH}_4 + \text{H}_2\text{O} \rightarrow \text{CO} + 3 \text{H}_2 \) (endothermic)

- Fischer-Tropsch synthesis
  - \( \text{CO} + 2\text{H}_2 \rightarrow \text{CH}_2-- + \text{H}_2\text{O} \) (very exothermic)
# Sample GTL Product Slate

## 50 MBD Plant

<table>
<thead>
<tr>
<th>Product</th>
<th>No HC (MBD)</th>
<th>With HC (MBD)</th>
<th>Comments</th>
</tr>
</thead>
</table>
| **LPG** | 1           | 2             | ● Similar to other plant (LNG, refinery) LPG  
|         |             |               | ● Can be co-processed and marketed with them |
| **Naphtha** | 4           | 13            | ● Straight chain paraffinic  
|           |             |               | ● Near zero sulfur  
| **Diesel** | 25          | 35            | ● High cetane  
|           |             |               | ● Near zero sulfur  
| **Lubes** | 15          | <1            | ● High grade  
|           |             |               | ● Low volatility  
|           |             |               | ● Low pour point  
| **Wax**  | 5           | <1            | ● n-paraffins  
|           |             |               | ● High quality  
|           |             |               | ● Low viscosity  
|           |             |               | ● Low sulfur  
|           |             |               | ● Low density  
|           |             |               | ● Low aromatics  
|           |             |               | ● Preferred use: steam cracker feed  
|           |             |               | ● Low viscosity  
|           |             |               | ● Low sulfur  
|           |             |               | ● Low pour point  
|           |             |               | ● n-paraffins  
|           |             |               | ● High quality  

**E-MetaVenture, Inc.**

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GTL Diesel Quality &
Effect of Regulatory Environment

- GTL diesel virtually sulfur-free and low aromatic (<5% PNA)

- Regulations on
  - “Alternative” fuel content (e.g., biofuels, GTL)
  - Fuel composition
  - Emissions

- Fuel composition regulations:
  - Tightening standards for light and heavy-duty diesel vehicles
  - Expected to continue to tighten
  - Sulfur, aromatics, PNAs
  - US, WE, Japan: sulfur down to 10-50 ppm
  - Developing world: mandates down to 200-1000 ppm
Emissions

- A number of studies demonstrated tailpipe emission benefits
  - Neat or in blends
  - Compared to both conventional as well as reformulated

- Typical examples of tailpipe emission results:
  - 40-50% reduction in HC, 9% in NOx, 30% in particulates when compared with low-sulfur refinery diesel
  - Benefits with current as well as new engine technologies (Euro-4 and Euro-5) using neat and blend GTL diesel

- Well-to-Wheel: no great benefit for GTL diesel
  - Shifts CO$_2$ emissions from auto to plants (away from population centers; potential for sequestration)
Additional Comments on GTL Diesel Quality

- Highly paraffinic ➔ typical cetane numbers in 70-80

- Lower density than refinery diesel
  - 0.77-0.80 Kg/L v. 0.83-0.85 Kg/L
  - ➔ Density premium
  - ➔ Perceived lower fuel efficiency (in MPG)

- Relatively poor cold-start; low lubricity

- A number of studies (90s) show a premium of 5-10 ¢/gal
GTL Diesel Supply Projections

- A large number of potential projects
- Only a small fraction are likely to be built short-term

- Qatar: self-described GTL capital
  - Oryx I: 2006 start up
  - Shell Pearl: 2009
  - ExxonMobil: 2011

- California Energy Commission estimate:
  - 2010: 75 MBD global GTL diesel capacity (seems low)
  - 2015: 388 MBD
  - 2020: 800 MBD

- Sasol Chevron estimate: 600 MBD by 2016-2019
Global middle-distillate market: 27 MMBD
Approx. 3% annual growth
14 MMBD automotive diesel
Growth Projections (1)

- Europe: increase in diesel-powered autos
  - Currently over 60% of auto sales in France and Austria
  - Emission mandates, jurisdictional tariff strategies, improved auto designs, increased low-emission fuel availability

- US: driven by commercial sector and tied to overall economy growth (average about 5% annual)
  - Light diesel vehicles 4% of total market
  - Regional and regulatory efforts are likely to increase diesel auto usage

- Asia-Pacific: rapid yet uncertain growth
  - China factor: 8-10% annual economic growth; loosely correlated to diesel fuel usage
Growth Projections (2)

- Globally: diesel powered autos at about 30%
  - Projected to grow to about 40% by middle of next decade
  - Followed by partial replacement with hybrids

- Overall:
  - Projected middle distillates demand to grow by 3% annual
  - To 44 MMBD in 2020
  - 22.5 MMBD automotive diesel

- Question: what is the potential impact of GTL on this market?
GTL Diesel v. Global Middle Distillates

- Small as fraction of total diesel supply (less than 3% by 2020)
- Unlikely to impact global market greatly
Potential Impact on Local Diesel Markets

- GTL supply could potentially form a significant portion of a region’s diesel
  - Example: Shell estimates one large GTL plant would fully satisfy the city of London and 10 plants would satisfy PADD V
- Possible to develop a critical mass of GTL diesel as blendstock for a small market
  - Example: Shell Bintulu has offered 30% Pura throughout Thailand
  - Also sold as blendstock in Greece, Germany, and South Africa
Likely GTL Diesel Scenario

- Pure GTL diesel would require separate infrastructure and auto modifications
  - Would take away key GTL benefit compared to many alternatives: compatibility with current fuels and systems

- In jurisdictions with very tight specifications, volume of GTL required would be very high

- Most likely use: as a premium blendstock to bring slightly off-spec diesel into compliance

- Competition:
  - HT in refineries, improvement in FCCs and other units
  - Biofuels (e.g., ethanol, methyl esters) are expected to grow in line with tax benefits and mandates
  - GTL diesel sulfur premium might erode
  - Some observers: GTL diesel premium will be primarily due to its high cetane and low aromatics (benefit for Europe, less so in US and Asia)
GTL Lubes Quality and Cost

- GTL lubes produced from isomerization of FT waxes
  - Virtually no sulfur, nitrogen, or aromatics
  - Narrow HC distribution
  - Excellent oxidation stability
  - Excellent volatility and pour point
  - Very high VI (140+)

- Studies suggest attractive economics for production
  - Manufacturing costs similar to Group I/II
  - Quality similar to other basestocks of 140+ VI
Lubes Markets (1)

- Basestock global market size ~ 800 MBD in 2005
  - Group I: 75%
  - Group II: 20%
  - Groups II+/III/IV: 5%

- Groups II+/III/IV expected to grow to >10% by 2015 (perhaps as much as 20% depending on automaker demands)

- Currently at “surplus quality” relative to technical demand
  - Complicated as basestock market is in great flux
  - Shifting quality and specifications likely to consume quality overhang
  - Group I capacity rationalizations continue in NA and WE
    - Triggered by Group II/III construction/expansions primarily in Asia and NA
    - Depends on efficiency and structure of plant
Lubes Markets (2)

- Slow overall growth
  - Rapid demand growth in developing regions (e.g., China, Brazil)
  - Decline in US, WE, Japan, Australia, New Zealand
  - Overall in 2004: 1.8% growth
  - Basestock movement from NA/WE to other regions

- Increased demand for high quality (Group III/IV)
  - Evolving industry standards for passenger car motor oils (GF-4 in effect; moving towards GF-5)
GTL Lubes Capacity Impact

- One world-scale GTL could produce as much as 15-30 MBD lube basestocks (8-15% of current Group II/II+/III/IV supply)
- Example: ExxonMobil Qatar project, announced in 2004, to produce 30 MBD lube basestocks
- Estimates and announcements: 50 MBD GTL lube basestock capacity by 2011
- Globally, possibility of at least 200 MBD of GTL lube basestocks by 2020
Likely GTL Lubes Scenario

- GTL economics primarily based on gas monetization to produce high quality diesel
  - historical F-T plants (Sasolburg and Segunda) make no lubes
  - Max lubes yields of 20-30% from key GTL plants?

  - *In reality:* All major GTL plants will include some product cracking

- Likely scenario in terms of impact of GTL on lubes markets:
  - GTL lubes will trigger shutdown of less efficient lube capacity
  - *Key:* manufacturing cost
    - Typically highest cost today are many Group I plants
    - Some of the lowest cost plants are Group II in US and Asia and Group III in Asia
GTL Wax Quality

- Unlike petroleum wax (mix of iso- & n-paraffins), today’s FT wax is primarily linear in the $C_{20-100}$ range
  - Benefit in high melt applications
  - Require fractionation and blending to meet low and mid-melt applications

- Typically can produce only two wax grades (MPs) and blend to meet all other MPs

- Shell Bintulu and Sasol Secunda provide about 6% of worldwide waxes (low oil content, high MP)

- Oryx and other planned GTL projects
  - No plans announced to sell waxy F-T material or upgrade to finished wax
  - Tight wax markets may create opportunity
  - Possibility: softer wax than from current GTL units with oil content close to slack waxes
Global Wax Overview

- Total global wax capacity in 2005: approx. 10,900 MMlb (~103 MBD)
  - About 13% of the base oil market
  - Most produced from petroleum sources (lube refinery)
  - About 6% currently produced from Shell and Sasol GTL plants

<table>
<thead>
<tr>
<th>Types of Wax</th>
<th>Wt %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slack and Semi-Refined</td>
<td>29</td>
</tr>
<tr>
<td>Fully Refined</td>
<td>54</td>
</tr>
<tr>
<td>Microcrystalline</td>
<td>5</td>
</tr>
<tr>
<td>Petrolatum</td>
<td>4</td>
</tr>
<tr>
<td>Other</td>
<td>~2</td>
</tr>
<tr>
<td>From GTL</td>
<td>6</td>
</tr>
</tbody>
</table>

Sources: C. Garrigou. First ICIS-LOR Pan American Base Oils & Lubes Conference 2005 and in-house
Wax Supply

- Slack/unrefined wax considered lube refinery by-product
- Production depends on rates of other key products especially Group I base oils
  - Rationalizations in NA, Europe, Asia
  - Wax isomerization to base oils
- Production concentrated
  - 75% in 10 countries
- Over 1/3 of total wax production in Asia (especially refined)
- Companies: CNPC, XOM, Shell, Sasol are largest (55% of production)
- Overall cap. util. ~ 85%
  - High in NA, WE, Asia (~95%)

<table>
<thead>
<tr>
<th>Total Wax Production incl. GTL (2005)</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>North America</td>
<td>28</td>
</tr>
<tr>
<td>Latin America</td>
<td>5</td>
</tr>
<tr>
<td>Europe</td>
<td>18</td>
</tr>
<tr>
<td>Asia</td>
<td>35</td>
</tr>
<tr>
<td>FSU and Eastern Europe</td>
<td>11</td>
</tr>
<tr>
<td>ME/Africa</td>
<td>3</td>
</tr>
<tr>
<td>TOTAL (MMlb/yr)</td>
<td>~9,300</td>
</tr>
</tbody>
</table>

Sources: Wax Data 2005 and 2006 and in-house
Wax Demand

- Refined waxes ~ 2/3 of market
- Approx ½ food grade
- Significant wax refining capacity in China
  - refined wax exported to North America

<table>
<thead>
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<th>Approximate Wax Demand by Region (2005)</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>North America</td>
<td>30</td>
</tr>
<tr>
<td>Latin America</td>
<td>14</td>
</tr>
<tr>
<td>Western Europe</td>
<td>17</td>
</tr>
<tr>
<td>Asia</td>
<td>23</td>
</tr>
<tr>
<td>FSU and Eastern Europe</td>
<td>12</td>
</tr>
<tr>
<td>Middle East/Africa</td>
<td>4</td>
</tr>
</tbody>
</table>

Sources: Wax Data 2005 and 2006 and in-house
Wax Trends—China

- Chinese crude production steady (3.4-3.6 MMBD) and projected to hold for ~15 years per upstream reserves estimate
  - Waxy/paraffinic

- Economic growth has led to 3-fold crude demand increase over the last 15 years
  - Import 40% of their crude (primarily ME, Russia)—less waxy
  - New refineries focus on transportation fuels
  - Some historical wax-producing refineries changing output and reducing/eliminating wax manufacture
  - Operational issues with imported crudes (?)

- Growth in wax demand (loosely correlated to economic growth of 8-10% annual) and end-use shift

- Result: less Chinese wax available for export
  - Trend expected to continue

Source: Amy A. Claxton of My Energy
Overall Wax Trends

- Relatively steady growth in global wax demand in the past 25 years
  - Expected to continue at approx. 3% annually
  - Regional and end-product shifts likely

- OVERALL:
  - Continued growth in demand
  - Reduction in supply of petroleum-derived waxes
  - Potential increased supply of natural waxes (e.g., soy, palm)
  - Opportunity for GTL to impact these trends
GTL Wax Supply and Demand

- The wax market is easily overwhelmed
  - Example: typical GTL plant can produce 500-1,000 MMlb/yr of high grade wax (if not hydrocracked)
    - 6-12% of total projected market
- One analysis (Shell): potentially as much as 4,400 MMlb/yr new wax by 2015 from GTL
- Another analysis (Kline & Co.): 1,000-1,500 MMlb/yr of FT wax might be needed by 2014 to keep balance
Likely GTL Wax Scenario

- Most GTL plants will hydrocrack their wax-range products into diesel and other light products.

- ~1/3 left for use/sale as slack wax or to isomerize into base oils.

- Can fine-tune wax produced in light of market:
  - Analysts expect GTL wax to fill high-end niche applications and possibly move into petroleum wax market space.
In Summary

- GTL is capable of producing high quality diesel as well as lubes and waxes

- GTL is unlikely to have a major impact on the global diesel markets
  - Can be a positive component in meeting high quality blend-stock demands

- GTL lubes and waxes can have a significant effect on the worldwide pool
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- Ms. Barbara R. Shook of Energy Intelligence Group
- Dr. Carl J. Verbanic of Wax Data
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